

## ABSTRACT OF THE DISCLOSURE

An elastic roller casing is replaced on a roller core by first removing the casing and a portion of a fastening layer, thereby reducing at least part of the fastening layer in thickness, centering a new casing on the core over the partly removed fastening layer, and then filling any remaining intermediate space between the partly removed fastening layer and the casing with a material to connect the casing to the partly removed fastening layer.